Instructions (42485)

THIS UNIT FITS ONLY:									
300CE Coupe	88 - 89	300CE-24	Coupe	90 - 92	320CE Conv	ert	1993	300E	88 - 93
300E2.6 89 - 93	300E 2.8	1993	300D	2.5 Turbo	o 90-93	300E 3.2	1993		
320CE Coupe	1993	300E 4Ma	ntic	90 - 93	300TE Wago	on	88-92	300TE Wgn 3.2V	1993
300TE 4Matic	90 - 93	E320		94 - 95	E320 D		1995	E320 Wagon	94 - 95
E320CE Coupe 9	94 - 95	E420	94 - 95	E	500E	92-93	400E 4.2	92 - 93	
E500	1994	E320 Cor	nv	94 - 95 E	300 3.2 Coup	94-95			

It is strongly recommended the Auxiliary Pump be changed prior to installing Push Button Control Unit.

Perform steps 1 - 3 prior to installation.

- 1. Turn ignition off and disconnect (L) Left and (R) Right connectors from Climate Control Unit.
- Auxiliary water pump test. Remove connectors: 2.

(+) L pin 13 - (-) L pin 10 = greater then 6 ohms (+) L pin 10 - (-) R pin 12 Set meter to Ohms:

Set meter to Amps:

Turn key to the run position. Current draw = less than 1.5 amps, IF NOT, REPLACE AUXILIARY WATER PUMP OR WARRANTY IS VOID.

GENERAL TROUBLESHOOTING NOTES

ORIGINAL UNIT PROBLEM

Symptoms	Test/Suspect Problems	Solution	
No control, flaps, heat, A.C.	Check fuse.	Replace fuse.	
Air outlet temperature too low when heat is at max.	Auxiliary water pump test. Remove connectors. Set meter to ohms. (+) L pin 13 = (-) L pin 10 = greater than 6 ohms. Set meter to Amps: (+) L pin 10 = (-) R pin 12. Turn key to the run position. Current draw = less than 1.5 amps.	Replace Auxiliary Water pump.	

NEW UNIT PROBLEMS

Symptom	Test/Suspect Problem	Solution		
Low or no A.C. output.	Evaporator Temperature sensor (-) R pin 10 - (+) R pin 4 = 9.5k ohms @ 77 - Fahrenheit.	Replace sensor.		
	In Car Temperature sensor. (-) R pin 10 - (+) R pin 2 = 9.5k ohms @ 77 - Fahrenheit.	Replace sensor.		
	Outside Temperature sensor. (-) R pin 10 = (+) R pin 9 = 2.4k ohms @ 77 = Fahrenheit.	Replace sensor.		
	Engine Coolant Temperature sensor. (-) R pin 10 - (+) R pin 8 = 9 - 1.8k ohms @ 140 - Fahrenheit.	Replace sensor.		
	A.C. Cutout Control Unit defective.	Replace A.C. Cutout Control Unit.		
	A.C. Compressor low pressure switch/low refrigerant pressure.	Repair as needed.		
Temperature Control inaccurate.	Heater Core temperature sensor. (-) R pin 10 - (+) R pin 7 = 9.5k ohms @ 77 - Fahrenheit.	Replace sensor.		
	Faulty sensors test as listed above.	Replace sensor(s).		
	A.C. Cutout Control unit defective.	Replace as needed.		
Blower cannot be switched off.	Blower Regulator defective.	Replace as needed.		
Blower fluctuates up and down, or runs at half speed.	Blower Regulator defective.	Replace as needed.		
down, or runs acriaii speed.	Interior Temperature sensor ventilation not working.	Replace Aspirator Blower.		

Thank you for buying a quality part from ProgRama, Inc of Boca Raton Florida!